

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.63900ZN	L.19/00375/89 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6,3x90		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	10,00	9,79-9,86	10	0
WIDTH ACROSS CORNERS	10,95 MIN.		11,05-11,10	10	0
HEAD THICKNESS	6,15	6,45	6,23-6,28	10	0
WASHER DIAMETER	12,20	13,20	12,51-12,76	10	0
WASHER THICKNESS	1,10 MIN.		1,05-1,10	10	0
FIRST FULL THREAD UNDER HEAD	1,80 MAX		1,75-1,80	10	0
MAJOR DIAMETER	6,03	6,25	6,09-6,20	10	0
MINOR DIAMETER	4,70-4,88		4,73-4,76	10	0
PITCH	1,81		1,80-1,82	10	0
THREAD ANGLE	60°		51°-62°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,40-5,45	10	0
DRILLING POINT LENGHT #3	8,75		7,65-8,30	10	0
TOTAL LENGHT	88,50-91,50	33,25	88,50-88,55	10	0
TORSION	143KGF-CM MIN.		240-245	10	0
DRILLING TIME	13 SEC MAX		4,9-12,6	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	81	13	5	4	5	3	6	1	35	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50